



Machine Taps

metric ISO-thread DIN 13

Maschi a macchina corti

filettatura metrica ISO DIN 13



ISO 529

Form B

HSS-G

Tol. ISO2/6H

M

Nominal Diameter D	L 1	L 2	D 2	∅	Art.-No.
M 2 x 0.4	41.0	8.0	2.50	2.00	80516
M 2.5 x 0.45	44.5	9.5	2.80	2.24	80522
M 2.6 x 0.45	44.5	9.5	2.90	2.24	80524
M 3 x 0.5	48.0	11.0	3.15	2.50	80526
M 3.5 x 0.6	50.0	13.0	3.55	2.80	80528
M 4 x 0.7	53.0	13.0	4.00	3.15	80530
M 5 x 0.8	58.0	16.0	5.00	4.00	80534
M 6 x 1.0	66.0	19.0	6.30	5.00	80538
M 8 x 1.25	72.0	22.0	8.00	6.30	80542
M 10 x 1.5	80.0	24.0	10.00	8.00	80546
M 12 x 1.75	89.0	29.0	9.00	7.10	80550
M 14 x 2.0	95.0	30.0	11.20	9.00	80554
M 16 x 2.0	102.0	32.0	12.50	10.00	80558
M 18 x 2.5	110.0	37.0	14.00	11.20	80562
M 20 x 2.5	112.0	37.0	14.00	11.20	80566
M 22 x 2.5	118.0	38.0	16.00	12.50	80570
M 24 x 3.0	130.0	45.0	18.00	14.00	80574
M 27 x 3.0	135.0	45.0	20.00	16.00	80576
M 30 x 3.5	138.0	48.0	20.00	16.00	80578

with interrupted threads / con denti alternati

M 3 x 0.5	48.0	11.0	3.15	2.50	80926
M 4 x 0.7	53.0	13.0	4.00	3.15	80930
M 5 x 0.8	58.0	16.0	5.00	4.00	80934
M 6 x 1.0	66.0	19.0	6.30	5.00	80938
M 7 x 1.0	66.0	19.0	7.10	5.60	80940
M 8 x 1.25	72.0	22.0	8.00	6.30	80942
M 10 x 1.5	80.0	24.0	10.0	8.00	80946
M 12 x 1.75	89.0	29.0	9.00	7.10	80950
M 14 x 2.0	95.0	30.0	11.20	9.00	80954
M 16 x 2.0	102.0	32.0	12.50	10.00	80958
M 18 x 2.5	110.0	37.0	14.00	11.20	80962
M 20 x 2.5	112.0	37.0	14.00	11.20	80966
M 22 x 2.5	118.0	38.0	16.00	12.50	80970
M 24 x 3.0	130.0	45.0	18.00	14.00	80974

Application:

for general use

- non abrasive material up to 900 N/mm²
- unalloyed and low alloyed steel
- for through holes
- for thread cutting by hand and machine

Applicazione:

per uso universale

- Materiali con buona trucioidibilità fino a R 900 N/mm²
- Acciaio non legati e scarsamente legati
- per fori passanti
- per uso manuale e con macchina

