

75020

HSS Straight Shank BS328

1:48 Taper Pin Reamer



Reamers designed for machining all ferrous and non-ferrous metals as well as for hard and soft plastics. Used for reaming of taper bores to suit taper pins.

Discount Group	O6	Packing Unit	All Sizes Packed in 1's
Material	HSS	Surface Treatment	Bright
Standard	BS328	Shank Type	Straight
Taper	1:48	Type	Form A
Square Details	Factory Std	Flute Form	Straight Flute

Ø inch	Taper Pin No.	Small Ø mm	Large Ø mm	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
1/16"	7/0	1.097	1.626	50.8	25.4	0.049"	5/32"
5/64"	6/0	1.504	2.032	50.8	25.4	0.063"	5/32"
3/32"	5/0	1.753	2.413	57.2	31.8	0.079"	5/32"
7/64"	4/0	2.027	2.819	63.5	38.1	0.088"	3/16"
1/8"	3/0	2.299	3.226	69.9	44.5	0.098"	3/16"
9/64"	2/0	2.639	3.632	73.0	47.6	0.110"	3/16"
5/32"	0	2.954	4.013	76.2	50.8	0.124"	1/4"
11/64"	1	3.228	4.420	88.9	57.2	0.140"	1/4"
3/16"	2	3.498	4.953	101.6	69.9	0.157"	9/32"
7/32"	3	4.133	5.588	101.6	69.9	0.177"	9/32"
1/4"	4	4.641	6.426	117.5	85.7	0.197"	5/16"
9/32"	5	5.235	7.417	142.9	104.8	0.220"	5/16"
5/16"		5.845	8.026	142.9	104.8	0.248"	11/32"
11/32"	6	6.434	8.814	152.4	114.3	0.280"	13/32"
3/8"		7.031	9.677	165.1	127.0	0.315"	7/16"
13/32"	7	7.422	10.465	190.5	146.1	0.315"	7/16"
7/16"		8.209	11.252	190.5	146.1	0.354"	15/32"
1/2"	8	9.413	12.852	209.6	165.1	0.394"	1/2"
9/16"		10.932	14.503	215.9	171.5	0.441"	9/16"
5/8"		12.111	16.078	235.0	191.0	0.492"	5/8"
3/4"	10	14.674	19.304	273.1	222.3	0.630"	25/32"
7/8"	11	17.452	22.479	304.8	241.3	0.709"	7/8"