

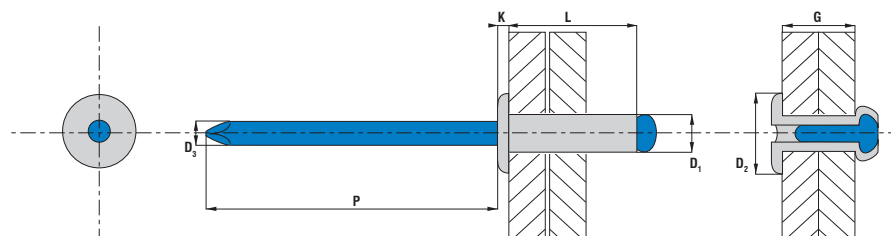
# ASD OPEN TYPE 2.4/3.0



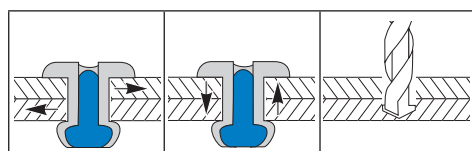
ASD2-4-3.0FICHE

For installation information please refer to the tooling overview and manuals on our website [www.scell-it.com](http://www.scell-it.com)  
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.  
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ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	ďřík : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD2404	2.4 +0.08 / -0.10	4.0	5.0 -0.7 / +0.0	0.65 -0.19 / +0.15	1.40	25	0.5-2.0
ASD2406		6.0					2.0-4.0
ASD2408		8.0					4.0-6.0
ASD2410		10.0					6.0-8.0
ASD2412		12.0					8.0-10.0
ASD3004	3.0 +0.08 / -0.10	4.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.75	26	0.5-1.5
ASD3006		6.0					1.0-3.5
ASD3008		8.0					3.5-5.5
ASD3010		10.0					5.5-7.0
ASD3012		12.0					7.0-9.0
ASD3014		14.0					9.0-11.0
ASD3016		16.0					11.0-13.0
ASD3018		18.0					13.0-15.0
ASD3020		20.0					15.0-17.0



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
2.4	314	353	2.5
3.0	620	810	3.1

UNIT PLANT CERTIFICATES



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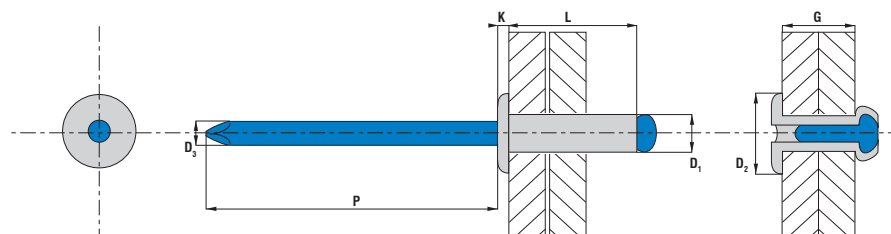
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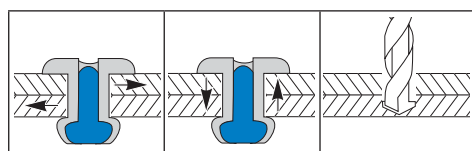
ASD3.2-4.0FCHE

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PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD3206	3.2 +0.08 / -0.10	6.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.25	27	1.5-3.5
ASD3208		8.0					3.5-5.5
ASD3210		10.0					5.5-7.0
ASD3212		12.0					7.0-9.0
ASD3214		14.0					9.0-11.0
ASD3216		16.0					11.0-13.0
ASD3218		18.0					13.0-15.0
ASD3220		20.0					15.0-17.0
ASD3225		25.0					17.0-22.0
ASD4006		4.0 +0.08 / -0.15					6.0
ASD4007	7.0		2.0-4.0				
ASD4008	8.0		3.0-5.0				
ASD4010	10.0		5.0-6.5				
ASD4012	12.0		6.5-8.5				
ASD4014	14.0		8.5-10.5				
ASD4016	16.0		10.5-12.5				
ASD4018	18.0		12.5-14.5				
ASD4020	20.0		14.5-16.5				
ASD4023	23.0		16.5-19.0				
ASD4025	25.0		19.0-21.5				
ASD4030	30.0		21.5-26.0				
ASD4035	35.0		26.0-30.0				



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
3.2	760	980	3.3
4.0	1 080	1 580	4.1

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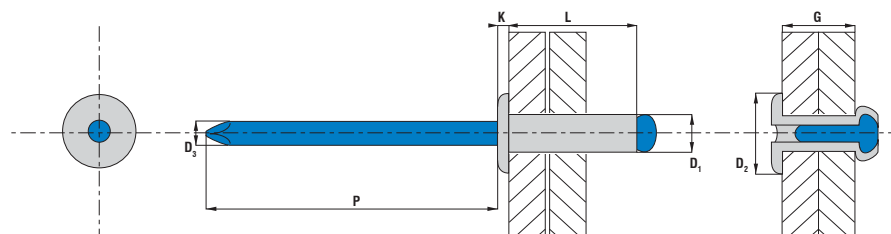
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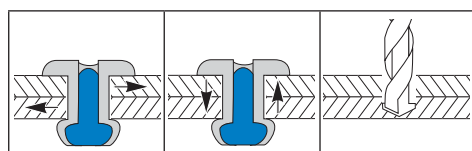
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PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD4806	4.8 +0.08 / -0.15	6.0	9.5 -1.0 / +0.0	1.1 -0.3 / +0.3	2.70	27	1.0-3.0
ASD4808		8.0					3.0-4.5
ASD4810		10.0					4.5-6.0
ASD4812		12.0					6.0-8.0
ASD4814		14.0					8.0-10.0
ASD4816		16.0					10.0-12.0
ASD4818		18.0					12.0-14.0
ASD4820		20.0					14.0-16.0
ASD4822		22.0					16.0-18.0
ASD4825		25.0					18.0-21.0
ASD4830		30.0					23.0-25.0
ASD4835		35.0					25.0-30.0
ASD4840		40.0					30.0-35.0
ASD4845		45.0					35.0-40.0
ASD4850		50.0					40.0-45.0
ASD4860		60.0					45.0-55.0
ASD4870		70.0					55.0-65.0
ASD4880		80.0					65.0-75.0



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
4.8	1 580	2 230	4.9

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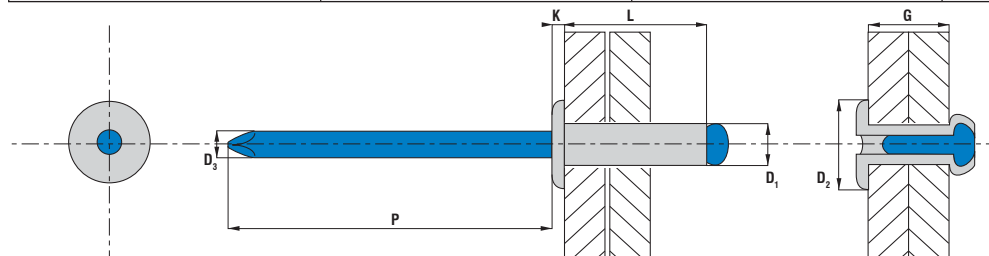
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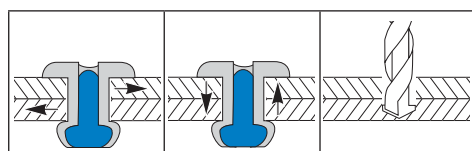
ASD6.0-6.4FICHE

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PART NO/REF	D <sub>1</sub>	L	D <sub>2</sub>	K	D <sub>3</sub>	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD6008	6.0 +0.08 / -0.15	8.0	12.0 -1.5 / +0.0	1.5 -0.4 / +0.4	3.60	31	2.0-4.0
ASD6010		10.0					4.0-6.0
ASD6012		12.0					6.0-8.0
ASD6016		16.0					9.0-11.0
ASD6018		18.0					11.0-13.0
ASD6022		22.0					13.0-16.0
ASD6026		26.0					16.0-20.0
ASD6030		30.0					20.0-24.0
ASD6035		35.0					24.0-29.0
ASD6410		6.4 +0.08 / -0.15					10.0
ASD6412	12.0		4.0-6.0				
ASD6415	15.0		6.0-9.0				
ASD6418	18.0		9.0-13.0				
ASD6422	22.0		13.0-16.0				
ASD6426	26.0		16.0-20.0				
ASD6430	30.0		20.0-24.0				
ASD6435	35.0		24.0-30.0				
ASD6440	40.0		30.0-35.0				



D <sub>1</sub> (mm)	(N)	(N)	Ø (mm)
6.0	2 400	3 600	6.1
6.4	2 460	4 090	6.5

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