

78010

HSS Straight Shank

DIN335 90° 3 Flute

Countersink



Universal tool for deburring and countersinking. Used to produce countersinks for screws and a chamfer for tapping. Advantages are chatter-free working and easy regrinding at the cutting face.

COUNTERSINKS

Discount Group	25	Surface Treatment	Bright
Material	HSS	Shank Type	Straight
Standard	DIN335	Type	90° Form C
Packing Unit	All Sizes Packed in 1's	Flute Form	3 Straight Flutes

Ø mm	Small Ø	Ø Dec Inch	O/all Length mm	Head Length mm	Shank Ø
4.30	1.30	0.1692	40.0	3.5	4.0
5.00	1.50	0.1968	40.0	4.0	4.0
5.30	1.50	0.2086	40.0	4.0	4.0
5.80	1.50	0.2283	45.0	4.5	5.0
6.00	1.50	0.2362	45.0	4.5	5.0
6.30	1.50	0.2480	45.0	5.0	5.0
7.00	1.80	0.2755	50.0	5.0	6.0
7.30	1.80	0.2874	50.0	5.6	6.0
8.00	2.00	0.3149	50.0	5.6	6.0
8.30	2.00	0.3267	50.0	6.0	6.0
9.40	2.20	0.3700	50.0	6.7	6.0
10.00	2.50	0.3937	50.0	7.1	6.0
10.40	2.50	0.4094	50.0	7.1	6.0
11.50	2.80	0.4527	56.0	7.5	8.0
12.40	2.80	0.4881	56.0	8.0	8.0
13.40	2.90	0.5275	56.0	8.5	8.0
15.00	3.20	0.5905	60.0	9.0	10.0
16.50	3.20	0.6496	60.0	10.0	10.0
19.00	3.50	0.7480	63.0	11.2	10.0
20.50	3.50	0.8070	63.0	12.5	10.0
23.00	3.80	0.9055	67.0	13.2	10.0
25.00	3.80	0.9842	67.0	15.0	10.0
26.00	3.80	1.0236	67.0	15.0	10.0
28.00	4.00	1.1023	71.0	16.0	12.0
30.00	4.20	1.1811	71.0	18.0	12.0
31.00	4.20	1.2204	71.0	18.0	12.0