

73060

HSS Straight Shank DIN206 Spiral Flute H7 Hand Reamer



General-purpose reamer to be used on all ferrous and non-ferrous materials as well as soft and hard plastics. Due to the long taper lead not suitable for blind holes.

Discount Group	O6	Packing Unit	All Sizes Packed in 1's
Material	HSS	Surface Treatment	Bright
Standard	DIN206	Shank Type	Straight
Taper Lead	2°	Type	Form B
Square Details	DIN10	Flute Form	Spiral. LH Helix

Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
1.50		0.0590	41.0	20.0	1.12	4.0
1.588	1/16"	0.0625	44.0	21.0	1.25	4.0
1.984	5/64"	0.0781	50.0	25.0	1.6	4.0
2.00		0.0787	50.0	25.0	1.6	4.0
2.381	3/32"	0.0937	58.0	29.0	2.0	4.0
2.50		0.0984	58.0	29.0	2.0	4.0
2.776	7/64"	0.1093	62.0	31.0	2.24	5.0
3.00		0.1181	62.0	31.0	2.24	5.0
3.175	1/8"	0.1250	66.0	33.0	2.5	5.0
3.50		0.1377	71.0	35.0	2.8	5.0
3.571	9/64"	0.1406	71.0	35.0	2.8	5.0
3.967	5/32"	0.1562	76.0	38.0	3.15	6.0
4.00		0.1574	76.0	38.0	3.15	6.0
4.364	11/64"	0.1718	81.0	41.0	3.55	6.0
4.50		0.1771	81.0	41.0	3.55	6.0
4.763	3/16"	0.1875	87.0	44.0	4.0	7.0
5.00		0.1968	87.0	44.0	4.0	7.0
5.159	13/64"	0.2031	87.0	44.0	4.0	7.0
5.50		0.2165	93.0	47.0	4.5	7.0
5.555	7/32"	0.2187	93.0	47.0	4.5	7.0
5.951	15/64"	0.2343	93.0	47.0	4.5	7.0
6.00		0.2362	93.0	47.0	4.5	7.0
6.350	1/4"	0.2500	100.0	50.0	5.0	8.0
6.50		0.2559	100.0	50.0	5.0	8.0
6.746	17/64"	0.2656	107.0	54.0	5.6	8.0
7.00		0.2755	107.0	54.0	5.6	8.0
7.142	9/32"	0.2812	107.0	54.0	5.6	8.0
7.50		0.2952	107.0	54.0	5.6	8.0
7.539	19/64"	0.2968	115.0	58.0	6.3	9.0
7.938	5/16"	0.3125	115.0	58.0	6.3	9.0
8.00		0.3149	115.0	58.0	6.3	9.0
8.334	21/64"	0.3281	115.0	58.0	6.3	9.0

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8.50		0.3346	115.0	58.0	6.3	9.0
8.731	11/32"	0.3437	124.0	62.0	7.1	10.0
9.00		0.3543	124.0	62.0	7.1	10.0
9.126	23/64"	0.3593	124.0	62.0	7.1	10.0
9.50		0.3740	124.0	62.0	7.1	10.0
9.525	3/8"	0.3750	133.0	66.0	8.0	11.0
9.921	25/64"	0.3906	133.0	66.0	8.0	11.0
10.00		0.3937	133.0	66.0	8.0	11.0
10.317	13/32"	0.4062	133.0	66.0	8.0	11.0
10.50		0.4133	133.0	66.0	8.0	11.0
10.714	27/64"	0.4218	142.0	71.0	9.0	12.0
11.00		0.4330	142.0	71.0	9.0	12.0
11.113	7/16"	0.4375	142.0	71.0	9.0	12.0
11.50		0.4527	142.0	71.0	9.0	12.0
11.905	15/32"	0.4687	152.0	76.0	10.0	13.0
12.00		0.4724	152.0	76.0	10.0	13.0
12.50		0.4921	152.0	76.0	10.0	13.0
12.700	1/2"	0.5000	152.0	76.0	10.0	13.0
13.00		0.5118	152.0	76.0	10.0	13.0
13.492	17/32"	0.5312	163.0	81.0	11.2	14.0
13.50		0.5314	163.0	81.0	11.2	14.0
13.889	35/64"	0.5468	163.0	81.0	11.2	14.0
14.00		0.5511	163.0	81.0	11.2	14.0
14.288	9/16"	0.5625	163.0	81.0	11.2	14.0
14.50		0.5708	163.0	81.0	11.2	14.0
14.684	37/64"	0.5781	163.0	81.0	11.2	14.0
15.00		0.5905	163.0	81.0	11.2	14.0
15.081	19/32"	0.5937	175.0	87.0	12.5	16.0
15.875	5/8"	0.6250	175.0	87.0	12.5	16.0
16.00		0.6299	175.0	87.0	12.5	16.0
16.667	21/32"	0.6562	175.0	87.0	12.5	16.0
17.00		0.6692	175.0	87.0	12.5	16.0

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Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
17.064	43/64"	0.6718	188.0	93.0	14.0	18.0
17.463	11/16"	0.6875	188.0	93.0	14.0	18.0
18.00		0.7086	188.0	93.0	14.0	18.0
18.255	23/32"	0.7187	188.0	93.0	14.0	18.0
19.00		0.7480	188.0	93.0	14.0	18.0
19.050	3/4"	0.7500	201.0	100.0	16.0	20.0
19.842	25/32"	0.7812	201.0	100.0	16.0	20.0
20.00		0.7874	201.0	100.0	16.0	20.0
20.638	13/16"	0.8125	201.0	100.0	16.0	20.0
21.00		0.8267	201.0	100.0	16.0	20.0
21.431	27/32"	0.8437	215.0	107.0	18.0	22.0
22.00		0.8661	215.0	107.0	18.0	22.0
22.225	7/8"	0.8750	215.0	107.0	18.0	22.0
23.00		0.9055	215.0	107.0	18.0	22.0
23.017	29/32"	0.9062	215.0	107.0	18.0	22.0
23.414	59/64"	0.9218	215.0	107.0	18.0	22.0
23.813	15/16"	0.9375	231.0	115.0	20.0	24.0
24.00		0.9448	231.0	115.0	20.0	24.0
24.209	61/64"	0.9531	231.0	115.0	20.0	24.0
24.605	31/32"	0.9687	231.0	115.0	20.0	24.0
25.00		0.9842	231.0	115.0	20.0	24.0
25.400	1"	1.0000	231.0	115.0	20.0	24.0
26.00		1.0236	231.0	115.0	20.0	24.0
27.00		1.0629	247.0	124.0	22.4	26.0
28.00		1.1023	247.0	124.0	22.4	26.0
29.00		1.1417	247.0	124.0	22.4	26.0
30.00		1.1811	247.0	124.0	22.4	26.0
31.00		1.2204	265.0	133.0	25.0	28.0
32.00		1.2598	265.0	133.0	25.0	28.0
33.00		1.2992	265.0	133.0	25.0	28.0
34.00		1.3385	284.0	142.0	28.0	31.0
34.925	1.3/8"	1.3750	284.0	142.0	28.0	31.0

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Ø mm	Ø Inch	Ø Dec Inch	O/all Length mm	Cut Length mm	Sqare A/F mm	Square Length mm
35.00		1.3779	284.0	142.0	28.0	31.0
36.00		1.4173	284.0	142.0	28.0	31.0
37.00		1.4566	284.0	142.0	28.0	31.0
38.00		1.4960	305.0	152.0	31.5	34.0
39.00		1.5354	305.0	152.0	31.5	34.0
40.00		1.5748	305.0	152.0	31.5	34.0
41.275	1.5/8"	1.6250	305.0	152.0	31.5	34.0
44.450	1.3/4"	1.7500	326.0	163.0	35.5	38.0
47.625	1.7/8"	1.8750	347.0	174.0	40.0	42.0
50.800	2"	2.0000	347.0	174.0	40.0	42.0