

64100

HSS Circular Split Die

M BS1127



Used for cutting external threads (with a 1.5 thread lead) - either by machine, or by hand when used in a die stock. Adjustment is facilitated via the split.

Material	HSS
Standard	BS1127(1950)
Packing Unit	All Sizes Packed in 1's

Surface Treatment	Bright
Tolerance	6g
Type	SPLIT

Thread Ø x Pitch	Dec Inch Ø
Outside Ø 13/16" Width 1/4" DIESTOCK 69403 - 1316	
M1.2 x 0.25	0.0472
M1.4 x 0.3	0.0551
M1.6 x 0.35	0.0629
M2 x 0.4	0.0787
M2.2 x 0.45	0.0866
M2.5 x 0.45	0.0984
M3 x 0.5	0.1181
M3.5 x 0.6	0.1377
M4 x 0.7	0.1574
M4.5 x 0.75	0.1771
M5 x 0.8	0.1968
M6 x 1.0	0.2362
M7 x 1.0	0.2755
Outside Ø 1" Width 3/8" DIESTOCK 694031 -	
M6 x 1.0	0.2362
M7 x 1.0	0.2755
M8 x 1.25	0.3149
M9 x 1.25	0.3543
M10 x 1.5	0.3937
Outside Ø 1.5/16" Width 7/16" DIESTOCK 694031 - 516	
M6 x 1.0	0.2362
M7 x 1.0	0.2755
M8 x 1.25	0.3149
M9 x 1.25	0.3543
M10 x 1.5	0.3937
M11 x 1.5	0.4330
M12 x 1.75	0.4724
M14 x 2.0	0.5511

Thread Ø x Pitch	Dec Inch Ø
Outside Ø 1.1/2" Width 1/2" DIESTOCK 694031 - 12	
M10 x 1.5	0.3937
M11 x 1.5	0.4330
M12 x 1.75	0.4724
M14 x 2.0	0.5511
M16 x 2.0	0.6299
M18 x 2.5	0.7086
M20 x 2.5	0.7874
Outside Ø 2" Width 5/8" DIESTOCK 694032 -	
M12 x 1.75	0.4724
M14 x 2.0	0.5511
M16 x 2.0	0.6299
M18 x 2.5	0.7086
M20 x 2.5	0.7874
M22 x 2.5	0.8661
M24 x 3.0	0.9448
Outside Ø 3" Width 7/8" DIESTOCK 694033 -	
M24 x 3.0	0.9448
M27 x 3.0	1.0000
M33 x 3.5	1.0000
M39 x 4.0	1.0000
M30 x 3.5	1.1811
M36 x 4.0	1.4173