

07000

HSS Straight Shank DIN333 / BS328 Centre Drill - Form 'A'



Plain-type combination centre drill, 60°, designed for machining centre holes according to DIN332/1, form A.

Discount Group	34	Surface Treatment	Bright
Material	HSS	Shank Type	Straight
Standard	DIN333 / BS328	Helix Group (Din1836)	H
Depth Of Cut	1.0 x Ø	Cutting Direction	RH
Point Angle	120° x 60° Angle	Tolerance	k12
Packing Unit	All Sizes Packed in 1's		

Body x Pilot Ø	Nominal BSØ	Dec Inch Body Ø	O/all Length	Pilot Length
3.15mm x 1.0mm		0.1240	31.5	1.3
3.15mm x 1.25mm		0.1240	31.5	1.6
1/8" x 3/64"	BS1	0.1250	38.1	2.0
4.00mm x 1.6mm		0.1574	35.5	2.0
3/16" x 1/16"	BS2	0.1875	44.5	2.4
5.00mm x 2.0mm		0.1968	40.0	2.5
6.30mm x 2.5mm		0.2480	45.0	3.1
1/4" x 3/32"	BS3	0.2500	50.8	4.0
5/16" x 1/8"	BS4	0.3125	57.2	4.8
8.00mm x 3.15mm		0.3149	50.0	3.9
10.00mm x 4.0mm		0.3937	56.0	5.0
7/16" x 3/16"	BS5	0.4375	63.5	7.1
12.50mm x 5.0mm		0.4921	63.0	6.3
5/8" x 1/4"	BS6	0.6250	76.2	9.5
16.00mm x 6.3mm		0.6299	71.0	8.0
3/4" x 5/16"	BS7	0.7500	88.9	11.9
20.00mm x 8.0mm		0.7874	80.0	10.1
25.00mm x 10.0mm		0.9842	100.0	12.8
31.50mm x 12.5mm		1.2401	125.0	16.5