

D Maschinengewindebohrer Speedtap-Inox, gerade genutet, für metrisches ISO-Gewinde DIN 13

Einsatzbereich:

HSSE Gewindebohrer für Durchgangsgewinde.
Besonders geeignet für unlegierte, legierte sowie
rostfreie Cr-Ni-Stähle $\leq 1200 \text{ N/mm}^2$.

E Machine taps Speedtap-Inox, straight fluted, for metric ISO-threads DIN 13

Range of application:

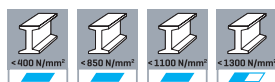
HSS Cobalt tap for through hole threads.
Especially suitable for non-alloyed and alloyed
steels and for stainless Cr-Ni-steels $\leq 1200 \text{ N/mm}^2$.

I Maschi a macchina Speedtap-Inox, scanalature diritte, per filettatura metrica ISO, DIN 13

Impiego:

Maschi in acciaio super rapido al Cobalto HSSE per fori
passanti. Particolarmente adatti per acciai legati e non
legati e per acciai inossidabili Cr-Ni $\leq 1200 \text{ N/mm}^2$.

Speedtap



d1 mm	P mm	l1 mm	l2 mm	d2 _{h9} mm	a _{h12} mm	Z			Code 4612 Art.-Nr.	Code 4632 Art.-Nr.	Code 4652 Art.-Nr.
M 3	0,5	56	11	2,2	0	3	Ø 2,5		0 4612003001 00		
M 4	0,7	63	13	2,8	2,1	3	Ø 3,3		0 4612004001 00	0 4632004001 00	
M 5	0,8	70	16	3,5	2,7	3	Ø 4,2		0 4612005001 00	0 4632005001 00	
M 6	1	80	19	4,5	3,4	3	Ø 5		0 4612006001 00	0 4632006001 00	
M 8	1,25	90	22	6	4,9	3	Ø 6,8		0 4612008001 00	0 4632008001 00	
M 10	1,5	100	24	7	5,5	3	Ø 8,5		0 4612010001 00	0 4632010001 00	
M 12	1,75	110	28	9	7	3	Ø 10,2		0 4612012001 00	0 4632012001 00	0 4652012001 00
M 14	2	110	30	11	9	3	Ø 12		0 4612014001 00	0 4632014001 00	
M 16	2	110	32	12	9	3	Ø 14		0 4612016001 00	0 4632016001 00	0 4652016001 00
M 18	2,5	125	34	14	11	3	Ø 15,5		0 4612018001 00		
M 20	2,5	140	34	16	12	3	Ø 17,5		0 4612020001 00	0 4632020001 00	0 4652020001 00
M 22	2,5	140	34	18	14,5	3	Ø 19,5		0 4612022001 00	0 4632022001 00	0 4652022001 00
M 24	3	160	38	18	14,5	3	Ø 21		0 4612024001 00	0 4632024001 00	0 4652024001 00
M 27	3	160	38	20	16	4	Ø 24		0 4612027001 00		0 4652027001 00
M 30	3,5	180	45	22	18	4	Ø 26,5		0 4612030001 00	0 4632030001 00	0 4652030001 00
M 33	3,5	180	50	25	20	4	Ø 29,5		0 4612033001 00		0 4652033001 00
M 36	4	200	56	28	22	4	Ø 32		0 4612036001 00		0 4652036001 00

^(*) Gültig für Code 4632 + 4652 / Valid for Code 4632 + 4652 / Valido per il codice 4632 + 4652