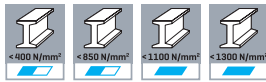


D Schaftfräser lang, DIN 844 L

Einsatzbereich:

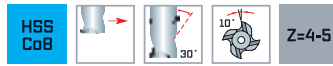
Großer Anwendungsbereich bei Werkstoffen mit mittlerer bis hoher Festigkeit (ca. 900–1.400 N/mm²), z.B. Einsatz-, Vergütungsstähle, Werkzeugstahl legiert, vergütet, NE-Metalle, hochwarmfeste Werkstoffe sowie Gusseisen und Gusslegierungen.



E End mills long series, DIN 844 L

Range of application:

Wide range of applications on materials of medium strength up to high tensile strength (~ 900–1.400 N/mm²), for example case-hardening, heat-treatable steels, alloyed tool steel; hardened and tempered non-ferrous metals, high temperature materials, also cast iron and alloyed cast iron.



I Frese cilindriche frontali serie lunga, DIN 844 L

Impiego:

Fresatura generale adatte per lavorazioni di acciai sia a media che ad elevata resistenza (ca. 900 – fino a 1400 N/mm²) ad es. acciai da cementazione, acciai da utensili legati bonificati, metalli non ferrosi, metalli resistenti al calore, ghisa, leghe di ghisa.



ALLUNIT®

| d1 _{k12} mm | d2 _{h6} mm | l1 mm | l2 mm | Z | Code 2087 Art.-Nr. |
|-------------------------|------------------------|----------|----------|---|-----------------------|
| 10 | 10 | 95 | 45 | 4 | 0 2087010001 00 |
| 12 | 12 | 110 | 53 | 4 | 0 2087012001 00 |
| 14 | 12 | 110 | 53 | 4 | 0 2087014001 00 |
| 16 | 16 | 123 | 63 | 4 | 0 2087016001 00 |
| 18 | 16 | 123 | 63 | 4 | 0 2087018001 00 |
| 20 | 20 | 141 | 75 | 4 | 0 2087020001 00 |
| 25 | 25 | 166 | 90 | 5 | 0 2087025001 00 |